

### An (almost) MBT Facility

Presented to

#### SWANA Western Regional Symposium

April 9, 2025 by Clint Knox, LEED AP





#### Solid Waste Experience

Architects, Structural Engineers & Planners

Founded in 1982

Designed over 200 Transfer Stations, 75+ MRFs, and over 30 Organic Processing Projects

Current Staff of 75+ Professionals

Office Locations: Brea, CA / San Carlos, CA / Portland, OR / Houston, TX / Omaha, NE / Lexington, KY



#### **Organics Experience**

**Operational AD Facilities in CA (designed by JRMA) Escondido Disposal Resource Recovery Facility | Escondido, CA** 2 high-solids digesters with total capacity of over 90,000 tpy (Phase 1) Residential yard waste & commercial food waste Digesters integrated within transfer station & MRF complex JRMA.com Escondido Disposal AD Facility

**CR&R Environmental Center & Bioenergy Facility | Perris, CA** 4 high-solids digesters with total capacity of over 80,000 tpy Residential yard waste & food waste JRMA.com CR&R Environmental Center AD Facility

# ARCHITECTS ENGINEERS Organics Experience (Cont.)

Operational AD Facilities in CA (designed by JRMA) Zero Waste Energy Anaerobic Digestion Facility | San Jose, CA Dry fermentation AD system with total capacity of over 90,000 tpy Residential/Commercial yard waste & food waste 16 digester units and 4 in-vessel composting units JRMA.com ZWEDC AD & Compost Facility

Blue Line Biogenic AD & RNG Facility | South San Francisco, CA 8 SMARTFERM AD units with total capacity of over 11,000 tpy Convert organics into BioCNG for onsite fueling for collection vehicles JRMA.com Blue Line Biogenic AD & RNG Facility



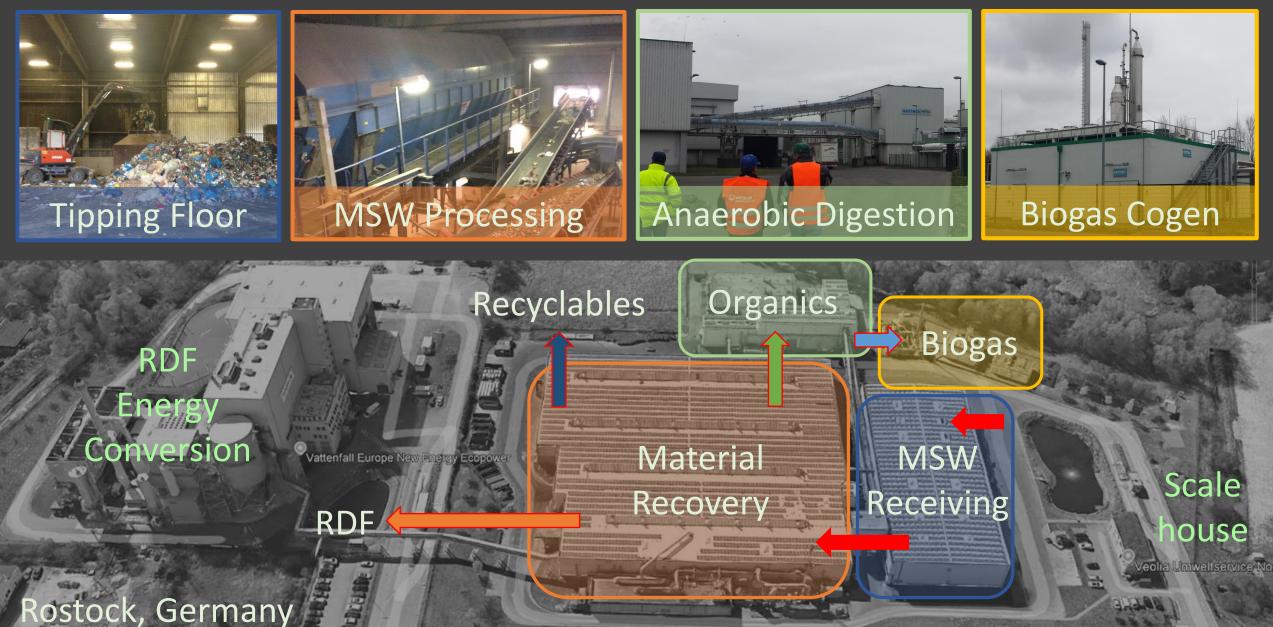
#### MBT Facility

# Range of technologies used to stabilize and separate waste into beneficial output streams

## Mechanical Biological Treatment

attenfall Europe New Energy Ecopower







#### SB 1383 Reduce landfill disposal of organics by 75%\*

#### Reduce Emissions Short-lived climate pollutants\*\*

\*by 2025, compared to 2014 levels \*\*below 2013 levels by 2030



#### Separation & Treatment of Organic Waste Source-separated organic waste collection; or Single container waste collection <u>and separated at</u>:





#### High Diversion Organic Processing Separates material into multiple streams: recyclables, organics, and landfill residual





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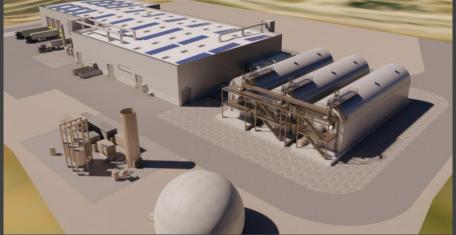
#### **High Diversion Facility**



Kern County, California

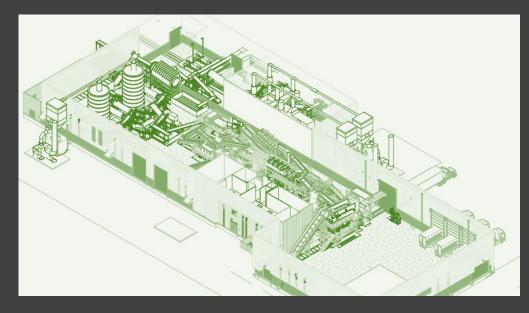
Integrated system of advanced processing technologies to recover and divert organic waste

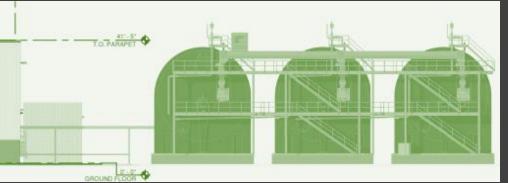






## **High Diversion Facility**





High Level Description:

Material Processing/Recovery

- Recyclables
- Landfill Residual
- Treated Organic Feedstock

High-Solids Anaerobic Digesters Biogas Upgrading to RNG (pipeline) Digestate to Compost / Fuel (SEF)



#### Case Study: Proposed Kern County WastAway Project

Project Summary: Total Project Site: 60 Acres (Facility Area: 5 Acres) Total Building Area: 65,000 SF (+ 35,000 SF AD Area)

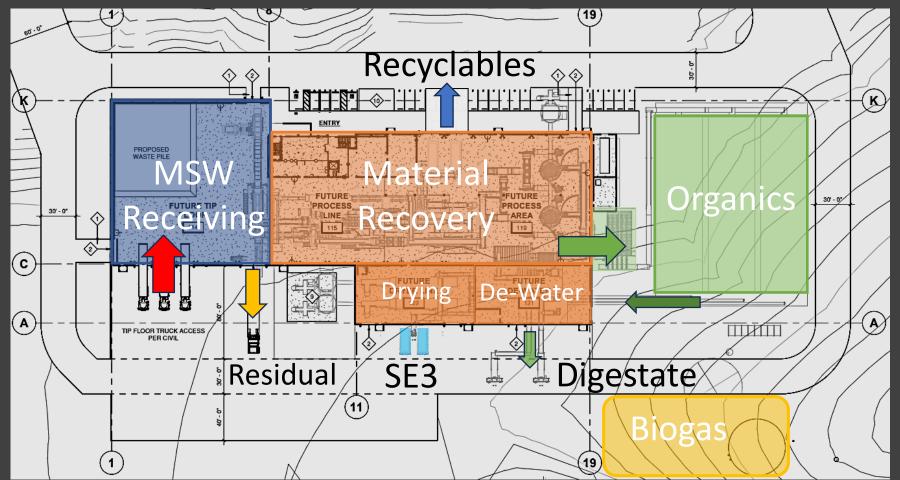
> Incoming MSW: 140,000 TPY (400 TPD) Expected Diversion Rate of 85%

Technology Providers:

- WastAway (Thermal Hydrolysis)
- BHS (Material Recovery System)
- Kanadevia INOVA (AD & Biogas)



#### Facility Site Layout

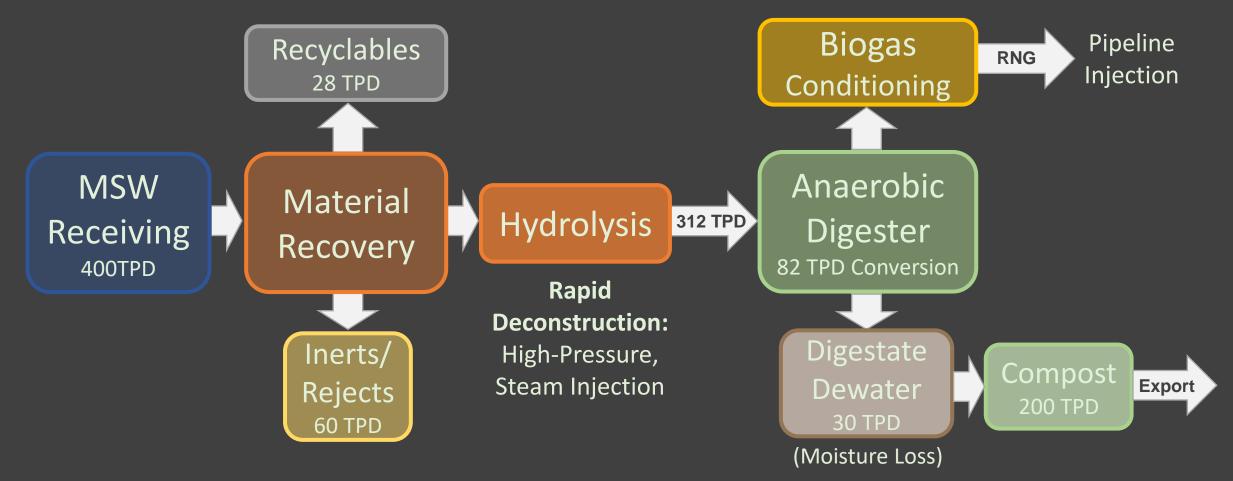


Separated Recyclables Recovered and **Treated Organics** Renewable Natural Gas (RNG) Compost/ **Engineered Fuel** 



#### Material Flow Diagram

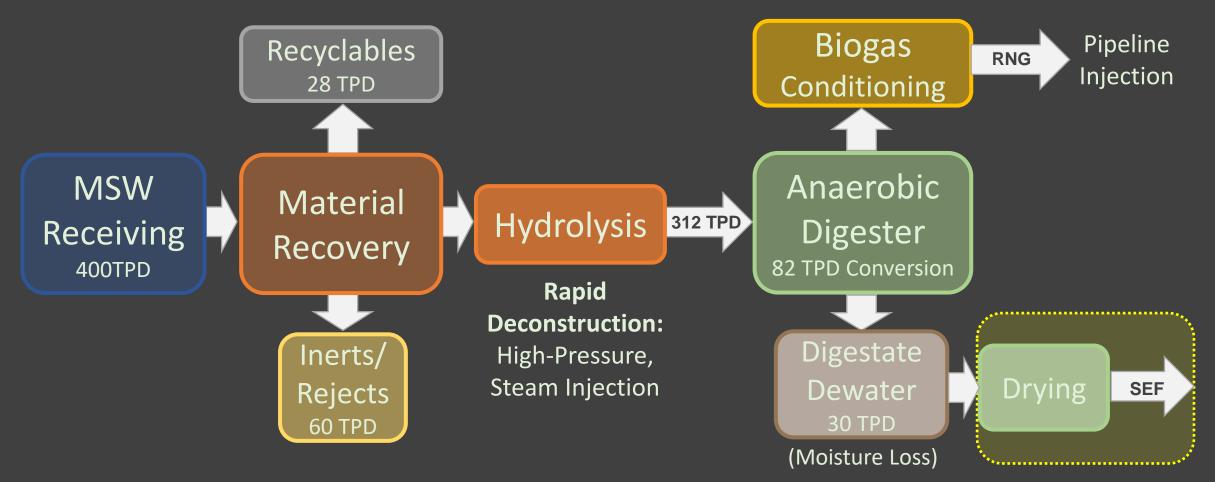
Phase 1: Initial Two Years of Operations (Off-Site Composting)

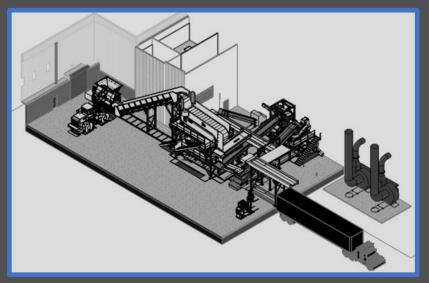




#### Material Flow Diagram

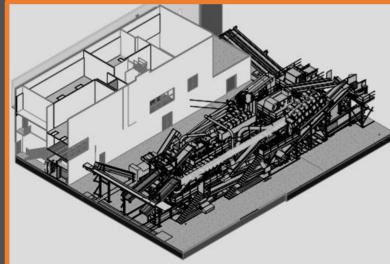
Phase 2: Post Carbon Footprint Validation (Sustainable Engineered Fuel)





Receiving/Infeed

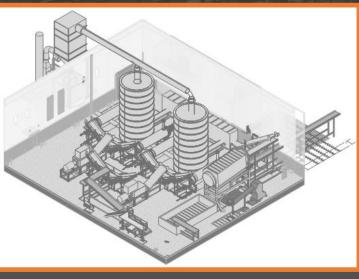
System Integration for Efficient Material Recovery and Optimized Performance



Material Recovery



Advanced Organic Recovery with increased Biogas Production



#### Hydrolysis



#### Facility Design Elements

**Planning and Design Optimized Facility Layouts Operational** Performance Flexible/Expandable Operations and Efficient Circulation **Process Integration** Integration of Material Recovery Systems with Advanced **Conversion Technologies Enhanced Process Efficiency** 

# ARCHITECTS ENGINEERS Facility Design Elements (Cont.)

**Building Efficiency and Sustainability Features** 

- Natural Lighting (Translucent Panels/Skylights/Perforated Panels)
- Recycled Content Building Materials
- Water Conservation Fixtures (Rainwater Collection Systems)
- PV and Wind Turbines







## Thank you

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JRMA.com - Organics Processing